



Organic energy worldwide

Biomethane: transfer of technologies, best practices from European experience

10.11.2021

Agenda



- **01** Organic energy worldwide
- 02 Biomethane the Allrounder
- **06** Conclusions



Organic Energy Worldwide

WELTEC BIOPOWER



At a glance



Founded in Vechta (Germany)



Employees



Plants in 25 countries



Leading producer of biogas plants made of stainless steel



350+ realized projects

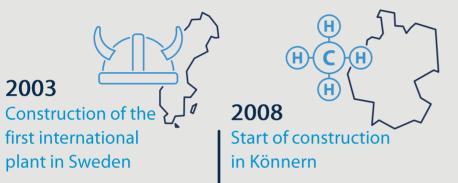


Own biogas and biomethane plants



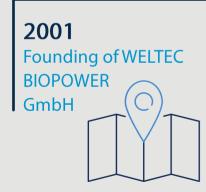
Milestones





2014 First WELTEC BIOPOWER plant on the South American continent in **Uruquay**

2016 Development of a further business area with the construction of an anaerobic stage at a sewage treatment plant



2003

2006

Groundbreaking UK entry: Construction of two of the country's first 15 AD plants

2012 **MULTIM**ix launch at the Energy Decentral / Eurotier & commissioning of the first plant in South Korea **MULTIMix** 2015

With the plant in Australia, the fifth continent is entered



20th

2021

company anniversary

Our Business Areas



We cover the entire value chain "Biogas"

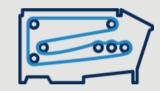
Plant construction



Service



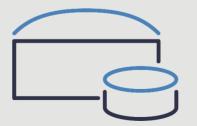
Slurry and digestate processing



Interim management (Germany)



Own operations (Germany)

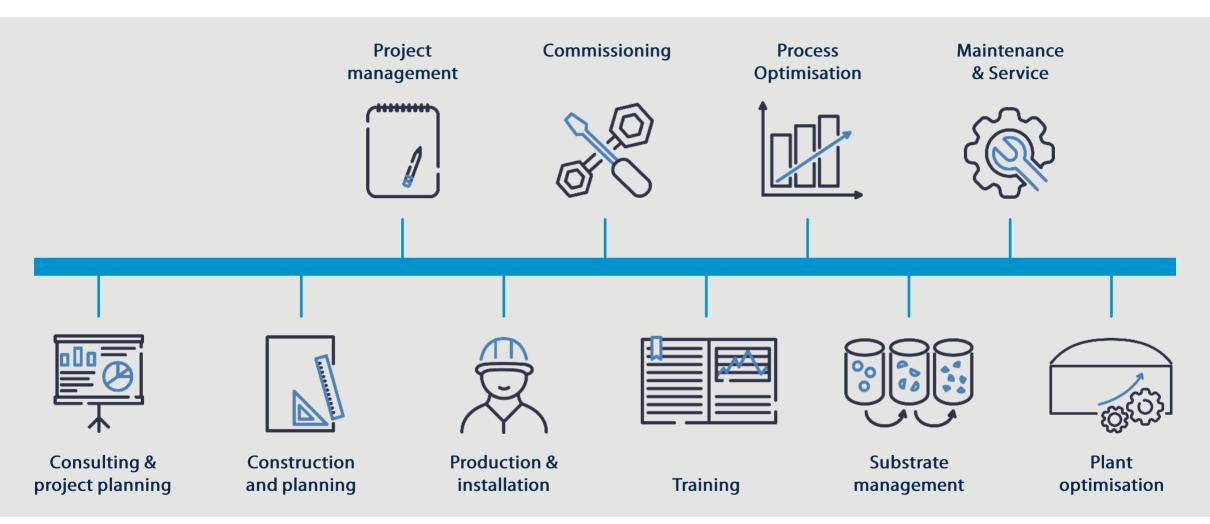


Heat contracting (Germany)



Scope of Services for new Plants









02 Biomethane – the Allrounder

Structure of a Biomethane Plant





Infrastructure

- 1. Office building
- 2. Substrate storage
- 3. Digester
- 4. Pre-storage
- 5. Gas upgrading
- 6. Storage tanks
- 7. Gas feed-in station









Könnern, Germany



September 2009



3.600Nm³/h raw gas



Maize and whole crop silage, sugar beet pulp, cereals, chicken manure



4 Pre-storage of 535m³
16 digester of 3,040 m³
4 second stage digester of 4,516m³
12 digestate storage of 4,516 m³



One of the world's largest plants of this kind. Corresponds to an electrical power of about 8 MW. The gas is upgraded by amine scrubbing.



Jeppo, Finland



November 2013



750kW



Potato peels, vegetable remains, manure, grass and straw



3 Digester á 4,000m³



The biogas is partly converted into electricity with the CHP. The other part is processed to biomethane and is available in large gas tanks as vehicle fuel or for the industry.













St. Gérand, France



January 2019



400Nm³/h Raw gas



Potato and starch residues and other production waste from the chip factory, sewage sludge



1 digester of 4,436m³
1 second stage digester of 4,436m³
Existing storage tanks
MULTIMix



The plant belongs to the chip manufacturer Bret's, which attaches great importance to sustainability and further improves it's ecological footprint with the biogas plant.









Pontefract, England



December 2019



850Nm³/h Biomethane 500kW CHP



Food leftovers, but also grass / green rye silage and cattle & chicken manure



5 pre-storage tanks made of stainless steel

- 4 digester of 6,848m³
- 2 push floor dosing feeder (110 & 200m³)
- 2 **MULTI**Mix



With the energy produced, about 9,600 households can be supplied. The gas upgrading works with membranes.





03 Conclusions

WELTEC BIOPOWER in Ukraine



Why WELTEC BIOPOWER?

- Global market leader
- Experience with agriculture, food waste and municipal
- Turnkey solution, one contract, handed over at full output
- Flexible, modular, proven, high-uptime
- Fast construction, own manufacturing
- Low maintenance and repair requirements
- Service and support







Thank you!







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